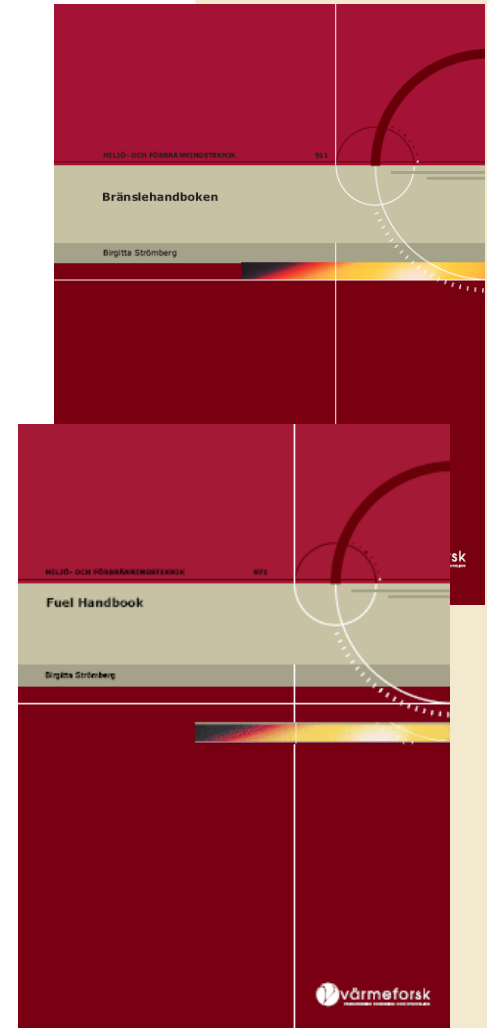


Bränslehandboken – Fuel Handbook

How to introduce new varieties of bio-fuels in your plant

tps Branschforskning



FACTS

About Värmeforsk

(Thermal Engineering Research Association)

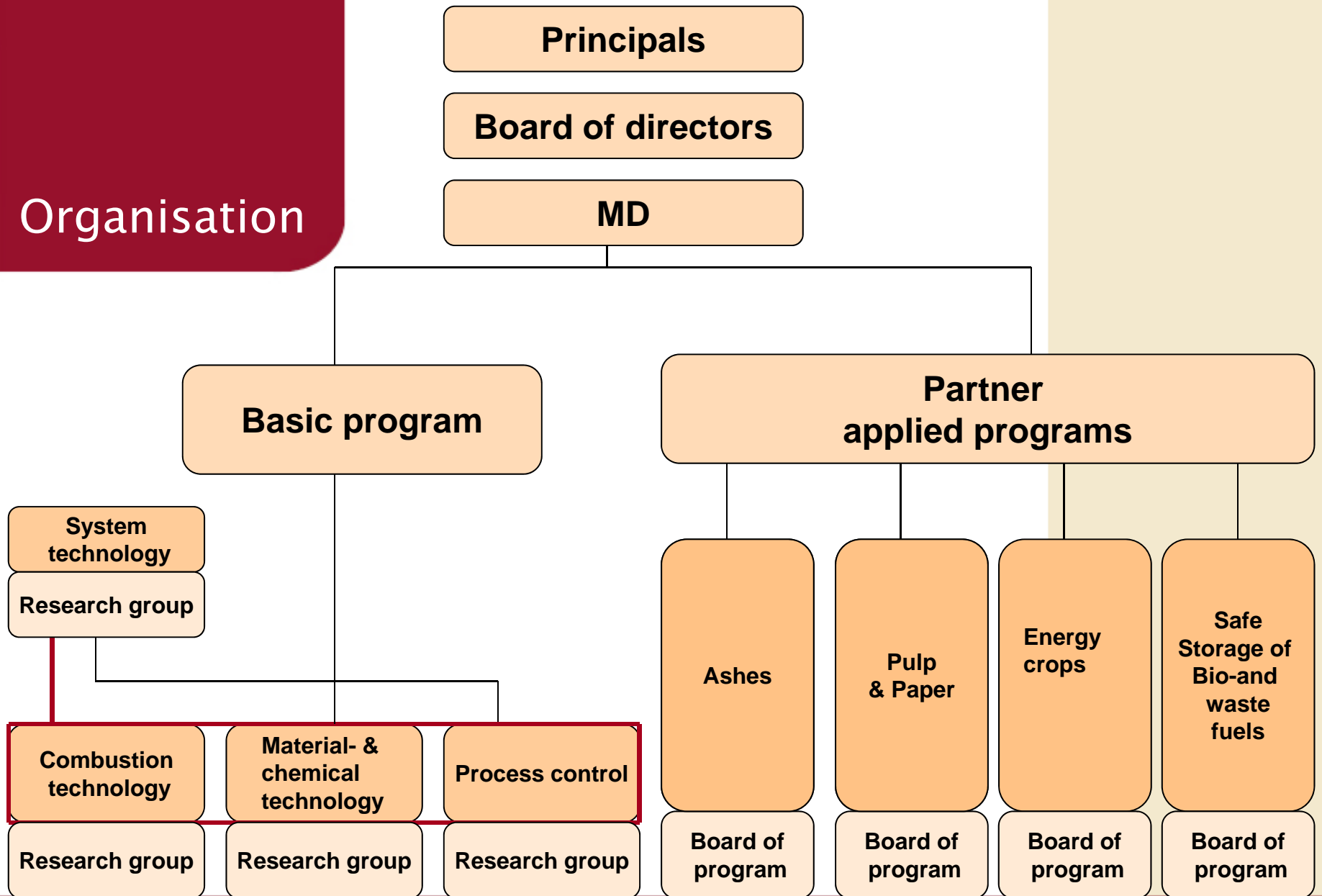
- Founded 1968
- First research report published 1972
- 50 new reports published every year
- Today > 1100 reports filed
- Turnover approx 40MSEK (4 million €)

Many participants

- Energy producers including district heating
- Manufacturing industry
- Pulp and Paper
- Energy and waste Associations
- Swedish Energy Agency

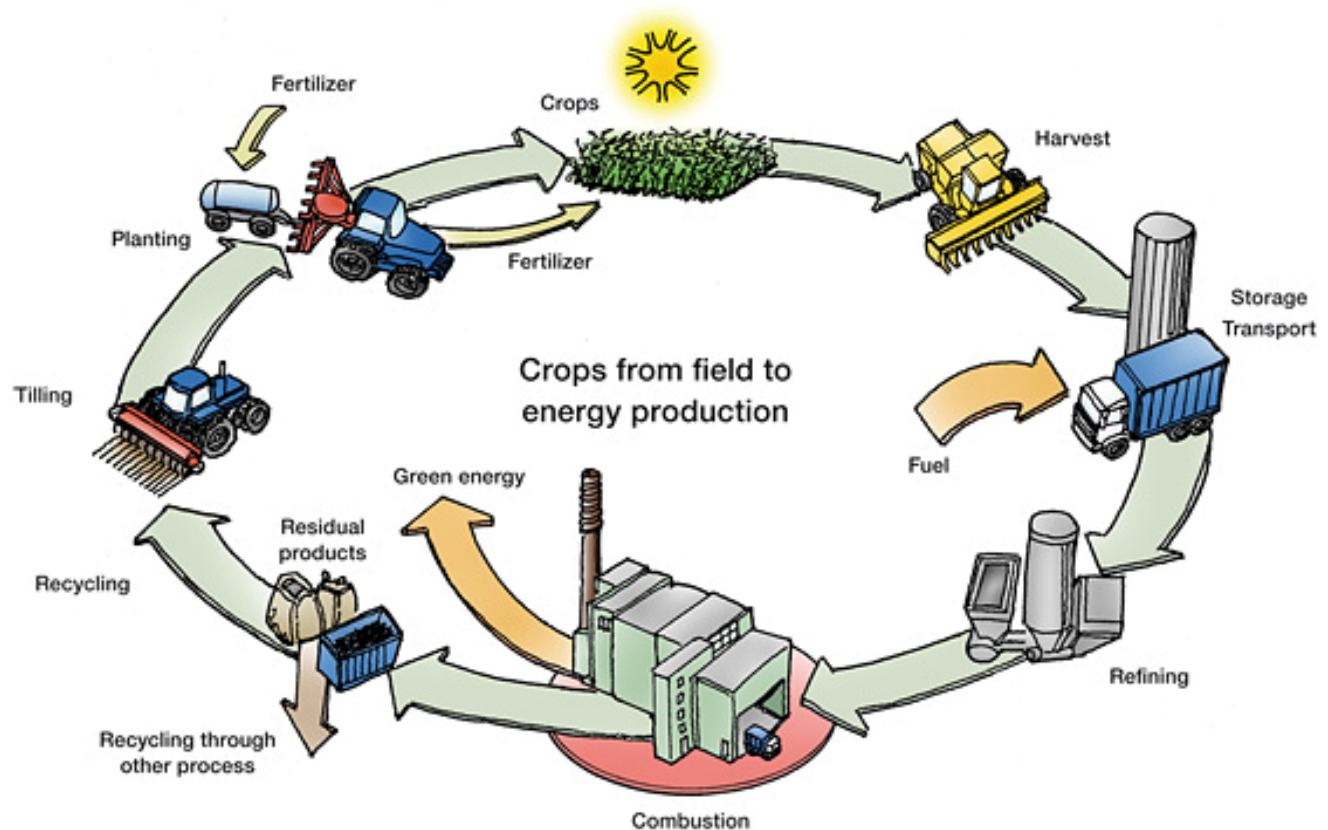


Organisation



“Crops from field to energy” – willow, straw, cereals, RGC, hemp

PROGRAM



Environmentally friendly use of non-coal ashes

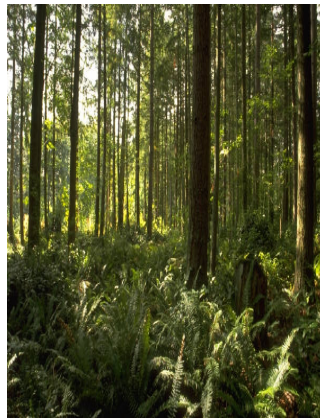
Duration 2009 -2011
40 companies and authorities

PROGRAM

Environment



Forestry



Geotechnics



Landfilling



Ash data base

www.varmeforsk.se/forskningsprogram/askprogrammet/allaska-sv

Method to introduce new fuels in power and heat production

- *Choice of fuel to suit the combustion technique*
- *Choice of fuel on the basis of fuel class*
- *Fuel mixtures*

FUELS



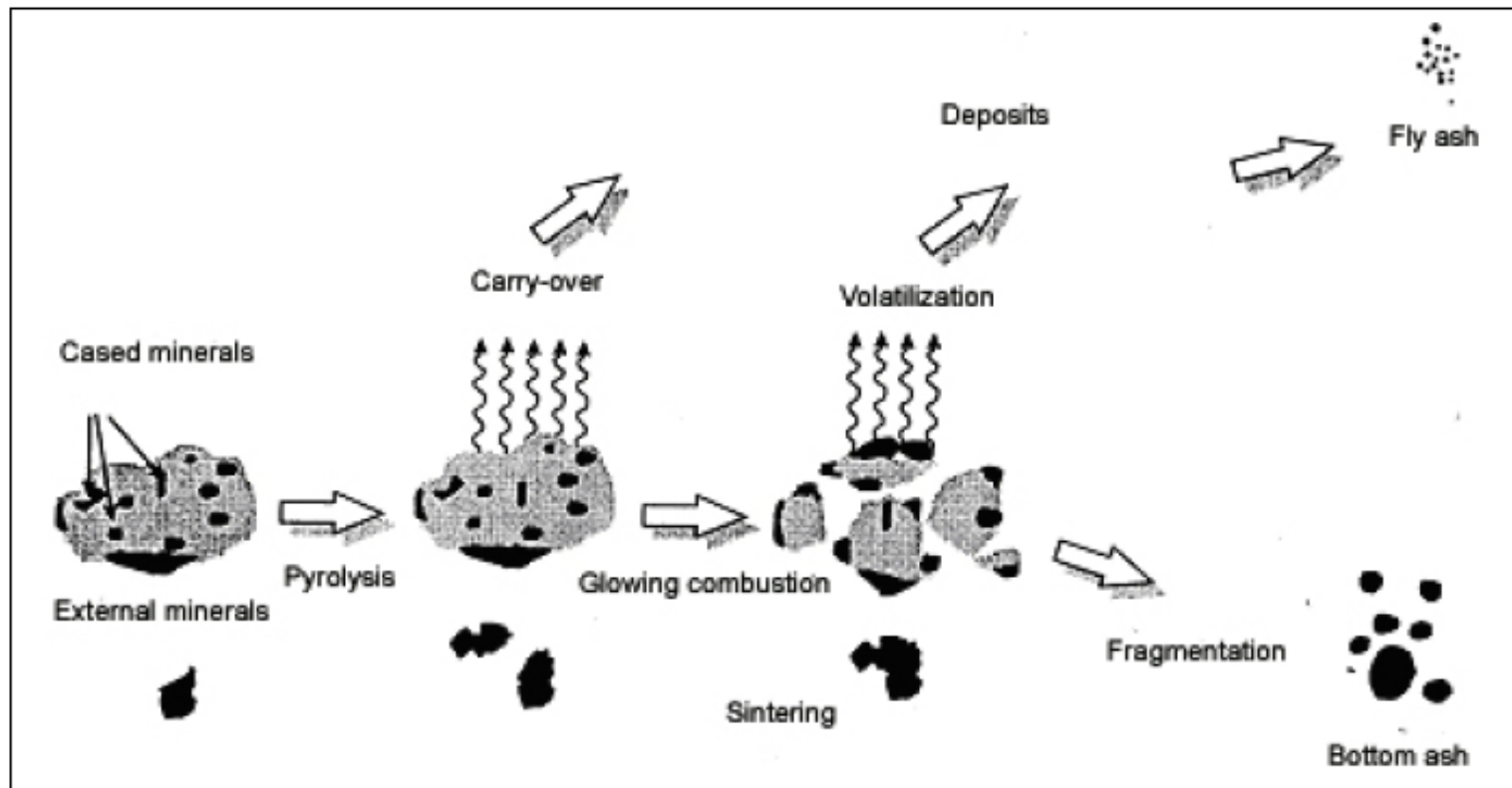
Woody biomass: "clean" wood, recycled wood, forest residues, willow, bark, hardwood

Agriculture fuels: straw, RCG, grains, grain chuff hemp, cacao, olive residues, citrus pulp, shea nuts

Waste fuels: sewage sludge, forest industry sludge, manure, rubber tyres, paper-wood-plastics, leather waste, cardboard reject

Other fuels: MBM (meat-and-bone meal), animal and vegetable fat (liquid), tall oil, peat

Background/Theory: combustion properties ash theory corrosion



Standards, Databases and Handbooks

Standards

ISO
CEN
ASTM
DIN
NEN
SIS

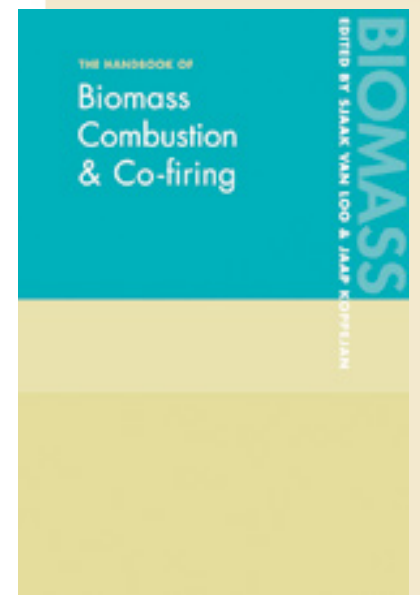
Databases

Phyllis
BIOBIB,
BIOBANK.
Biofuel
database,

Handbooks

IEA Handbook

IVLs
Miljöfaktabok
om bränslen
Pellets pärmen
Vedpärmen



CALCULATION ROUTINES

A. Conversion between ppm and mg/Nm³

1. Enter the gas contents in ppm or mg/Nm³.

Element	Input	Calculated
Unit	ppm	mg/Nm ³
Nitrogen monoxide NO*	30	62
Nitrogen dioxide NO ₂	10	21
Nitrogen oxides NO _x (NO+NO ₂)*	40	82
Dikväveoxid N ₂ O	10	20
Ammonium NH ₃	30	23
Methane CH ₄	20	14
carbon monoxide CO	10	13
Carbon dioxide CO ₂	10	20
Sulphur dioxide SO ₂	20	57
Oxygen O ₂	700	1000
Hydrogen chloride HCl	10	16
Hydrogen flouride HF	20	18
Water H ₂ O	300	241

NEWS

- ❑ NEW FUELS
- ❑ RISK ASSESMENT
- ❑ FUEL-RELATED PROBLEMS

