



Biomass co-firing and full repowering - Recent developments and KEMA's expectations



IEA workshop on Cofiring
Biomass with coal

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Content

- Current status of co-firing and repowering
- Technical developments
- Market developments
- Future of co-firing and repowering

Current status of co-firing and repowering



- UK
 - significant penetration of co-firing
 - e.g. Drax: >900 kton/a (2010)
 - various fuels: wood, crops, residues
 - >600 MWe equivalent
 - Tilbury : 750 MWe plant on wood pellets
 - ROC's system major driver
- Denmark
 - Avedore, Amager, Ensted, etc.
 - Dong: 1,5 Mt/a wood pellets to replace coal
 - wood chips, wood pellets, straw(pellets)
 - close to 1,000 MWe capacity

Current status of co-firing and repowering

- Belgium
 - Rodenhuize, Les Awirs, Ruien
 - mainly wood-based fuels
 - >300 MWe installed capacity
- Netherlands
 - Amer, Borssele, Gelderland, Maasvlakte, Buggenum
 - mainly wood, agro-industrial residuels, etc.
 - 3.2 TWh in 2010
 - MEP subsidy will end soon
 - ROC system for suppliers under discussion



Current status of co-firing and repowering

- USA
 - many projects on hold now
 - biomass carbon neutrality discussion
 - low gas prices
 - boiler MACT/EPA ruling strict for co-firing
 - future: apply at end-of-life coal plants
- South Africa
 - Eskom
 - plans for co-firing demonstration at Arnot PP
 - future: full scale applications

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Wood pellets

- Current status
 - well established technology
 - developed to commodity fuel
 - product standards developed
 - pellets used for co-firing and full repowering
 - secured supply
- Main developments
 - upscaling (e.g. Georgia Biomass plant)
 - product consistency at varying feedstock Q
 - power consumption / net efficiency
 - value chain approach

Wood pellets

The 750 kt/a Georgia Biomass wood pellet plant



Thermally treated biomass pellets

- Current status
 - similar as for wood pellets 10 – 15 years ago
 - demonstration plants (60 kt/a)
 - various reactor technologies
 - first production, but not yet commercial
- Main developments
 - optimization of design and process conditions
 - product quality and consistency
 - feedstock flexibility window
 - product standards

An integrated approach is required

Thermally treated biomass pellets

Topell biomass torrefaction plant



Source: Topell

Thermally treated biomass pellets

Developers	Topell, Thermya, Horizon, Torr-Coal, ...
Size	20 – 60 kt/a (2.5 – 8 t/h)
Biomass type	Various, but mainly experience with wood
LHV (MJ/kg)	20 – 24 MJ/kg
Cost (Capex)	40 – 80 EUR/kWth
Turn key	200 – 400 EUR/kWth

- Influencing aspects/parameters
 - reactor technology
 - moisture content in raw feedstock
 - pre-treatment/sizing
 - LHV of product

No technology proven yet, experience is being gained

Co-firing versus full conversion

	Co-firing	Full conversion
Wood pellets	<ul style="list-style-type: none">Technically feasibleLayout knownInvestment knownDerate can be calculatedWide operational experience	<ul style="list-style-type: none">Technically feasibleVery case specificInvestment knownDerate can be calculatedSome operational experience
Torrefied pellets	<ul style="list-style-type: none">Limited co-firing testsLayout to be provenInvestment is boundary cond.Derate can be calculatedLimited operational experience	<ul style="list-style-type: none">No tests yetLayout (!) to be provenInvestments for modificationsDerate can be calculatedNo operational experiences

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- **Market developments**
- Future of co-firing and repowering

Biomass value chain developments

- Local and regional
 - wood chips/scrap, including B-wood
 - waste streams, e.g. sewage sludge
 - energy crops, e.g. miscanthus
 - agricultural residues, e.g. at Rotterdam harbor
- Regional and global
 - wood pellets (13 Mt/a; co-firing \approx 3Mt/a)
 - expected: 50 Mt/a in 2020 (Biomass P&T)
 - wood chips (32 Mt/a)
 - torrefied biomass (\rightarrow .. kt/a)



Biomass value chain developments

- Trends
 - demand for “commodity fuels”
 - large demand requires constant fuel quality
 - more easily change of supplier
 - current focus on wood pellets
 - development of thermally treated biomass
 - seen as important future commodity fuel
 - various market segments
 - new competition

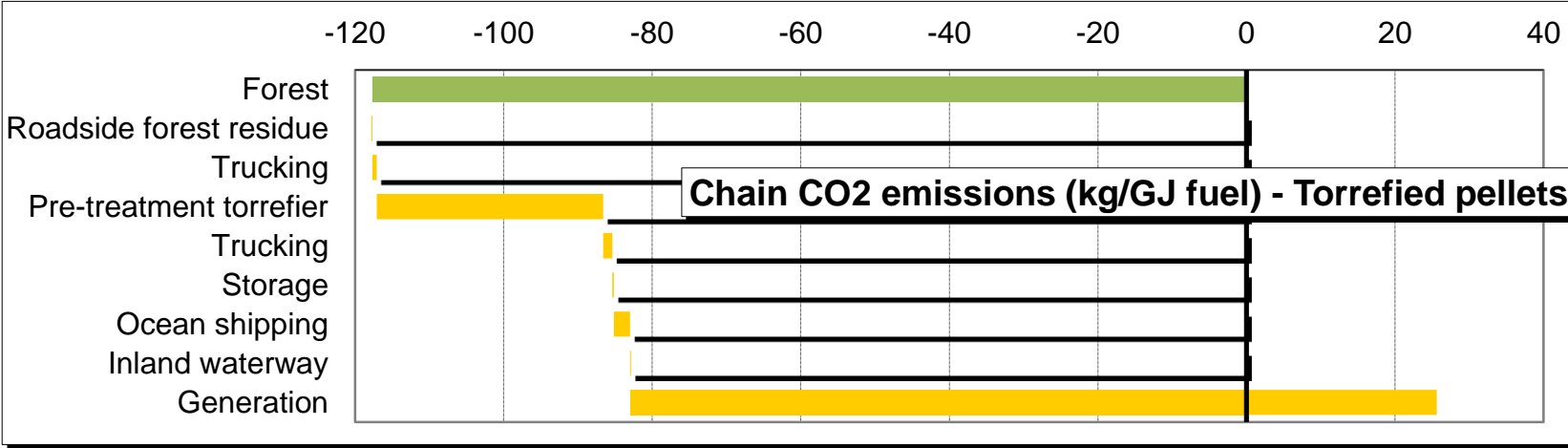
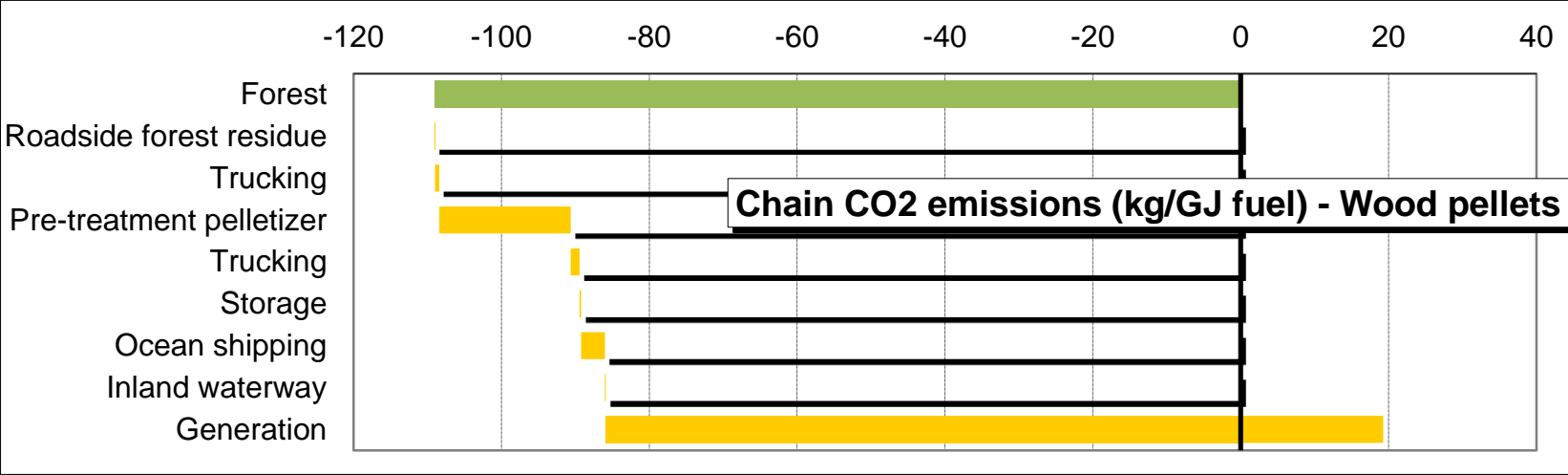


Biomass value chain developments

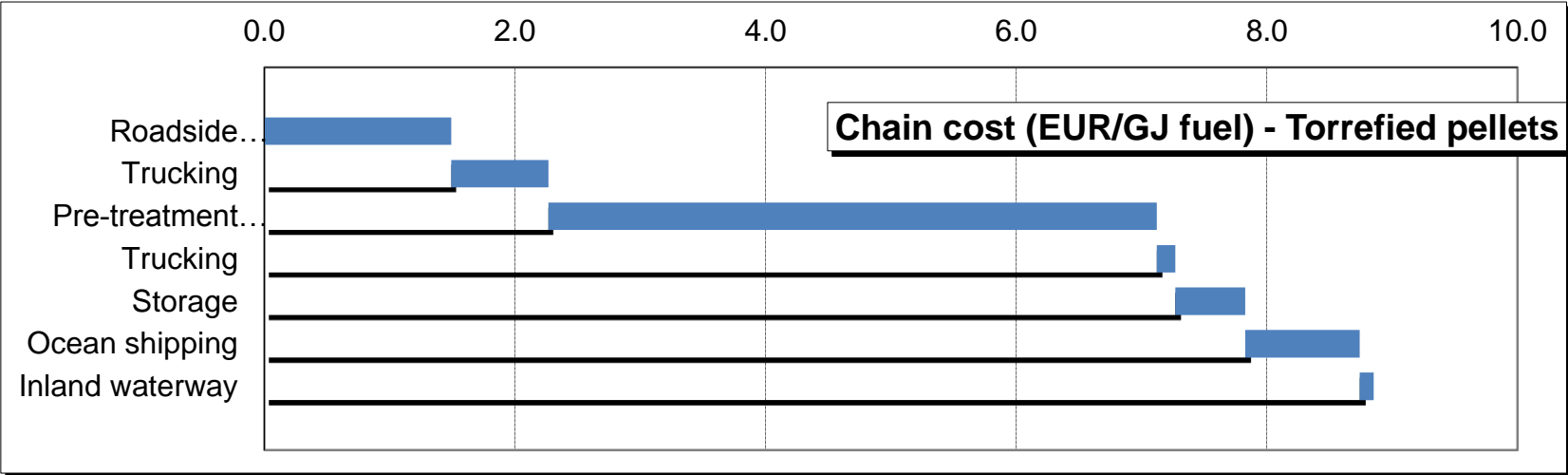
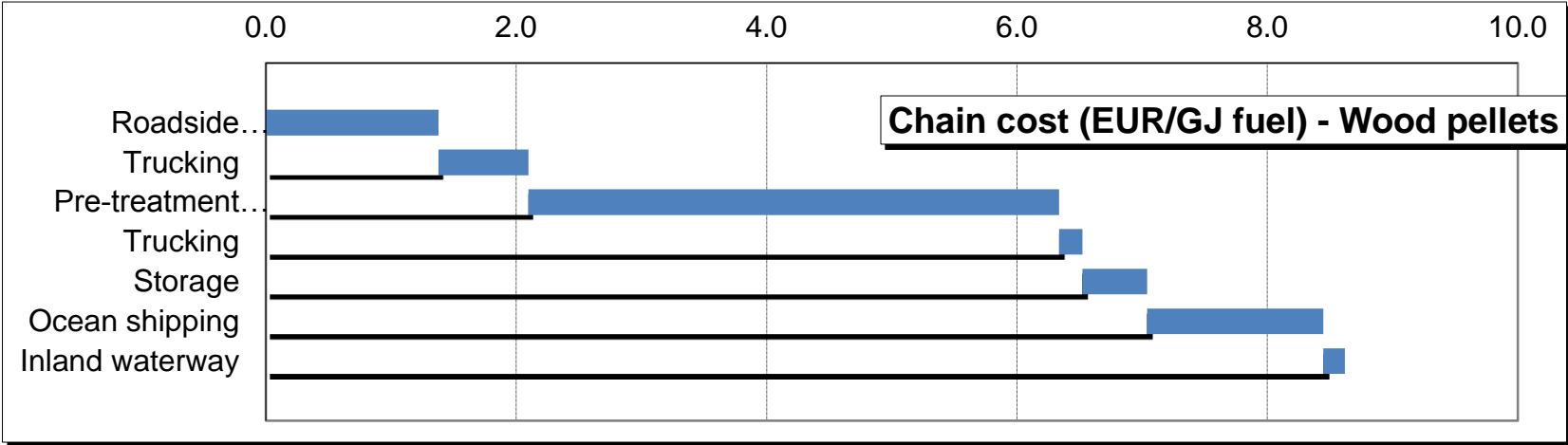
- Trends (Cont'd)
 - entering the value chain
 - RWE: 750,000 t/a pellet plant in Georgia,US
 - Vattenfall: 1 Mt in five years in Liberia
 - minimize price of pellets, but...
 - taking a commercial risk



Biomass value chain developments



Biomass value chain developments

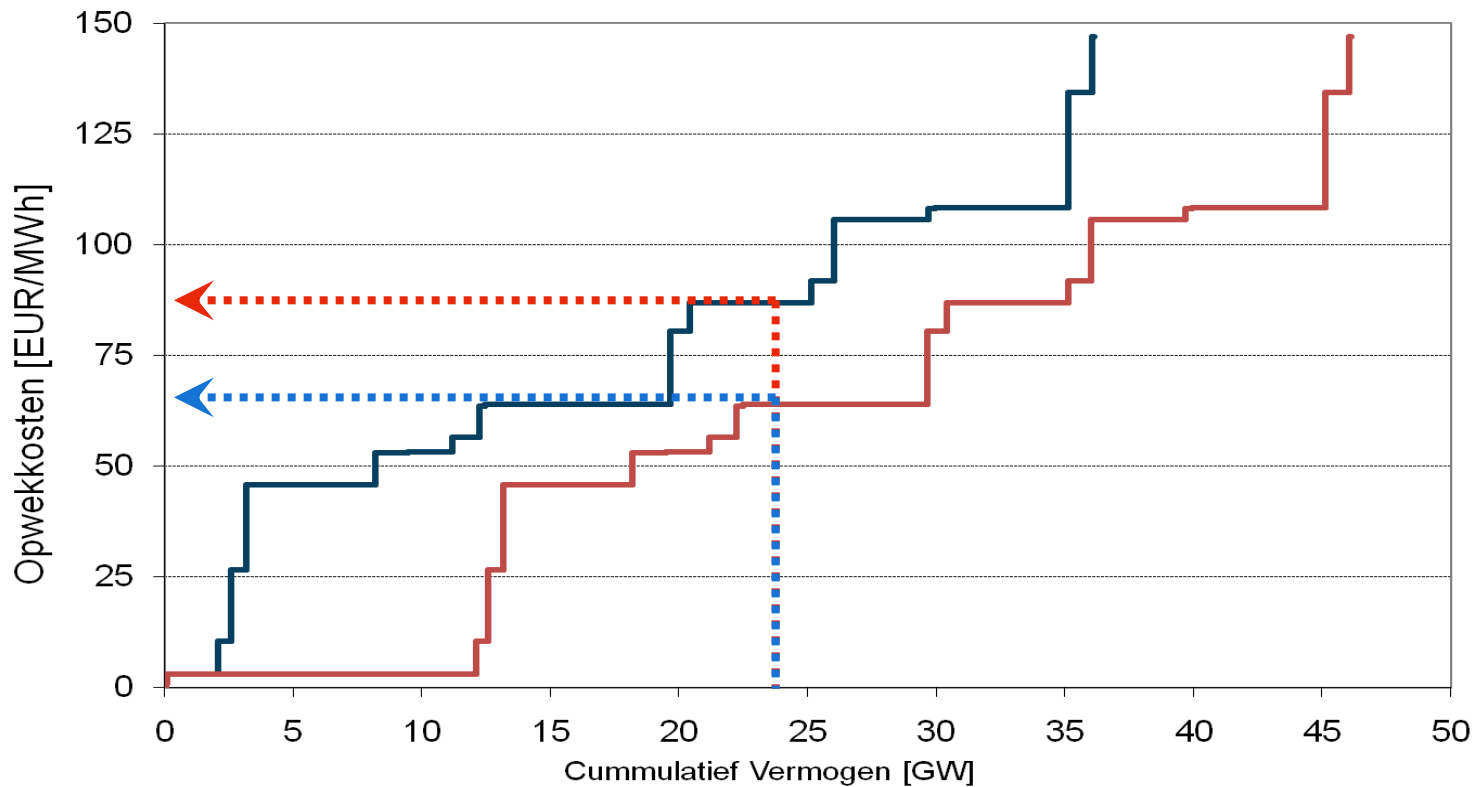


Power market developments

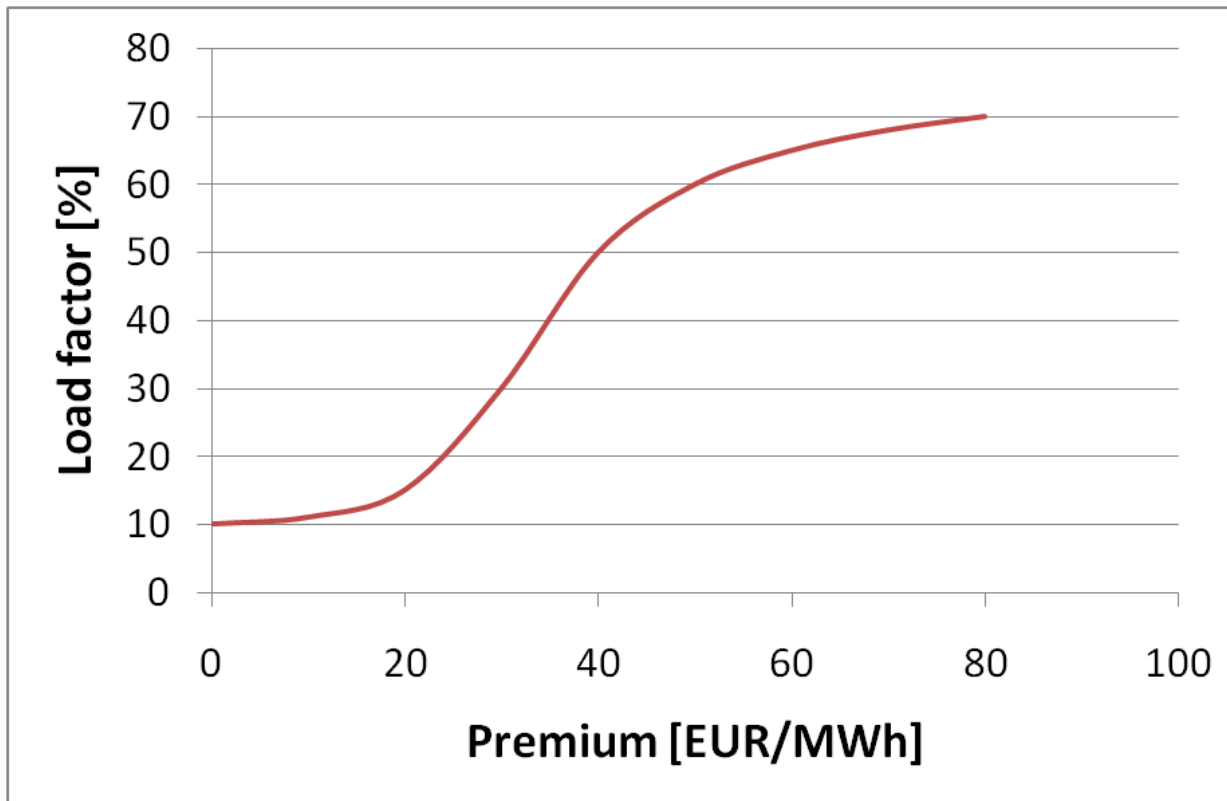
- Coal fired power plants under public discussion
- Current gas prices low
- Non-dispatchable renewables result in
 - low power prices
 - lower merit order position for coal fired units
 - lower number of full load equivalent hours
 - existing power plants: >flexibility required

Power market developments

- Cost of electricity at increased wind power



Power market developments



Required: solid incentives resulting in a reliable long term premium on biomass-based power

Socio economic market aspects

- Increasing demand for larger volumes of affordable, reliable and sustainable biomass, that can meet EU sustainability criteria
- Regions where biomass is widely available and relatively cheap
 - Russia, Belarus, Ukraine, Slovakia
 - Brazil, Africa, Canada, US
- Financing hurdles, tendency to wait and see:
 - investments in therm. treated biomass limited
 - significant investments in wood pellet plants

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Future of co-firing and repowering

- Tough conditions for biomass co-firing:
 - Still low incentives from current CO₂ price
 - Limited or no solid political and financial incentives in many (EU) countries
 - Coal fired plants under discussion → co-firing affected
 - Low gas price
 - Investors suffer from uncertainties
 - Biomass politically not undisputed
 - Public opinion is not improving...



Future of co-firing and repowering



- However...
 - power from biomass is proven technology
 - lowest renewable EUR/kWe investment costs
 - High thermal efficiency at existing power plants
 - Significant renewable targets to be achieved soon

Co-firing and full scale coal to biomass conversion could be a solution to meet short term renewable targets in both EU and US



Will there be a future for co-firing and repowering?

Yes, but not in too many countries and only when there is a significant premium on green power from biomass